

Spare Parts List

GARUDAN®

GF-234-443&446 MH



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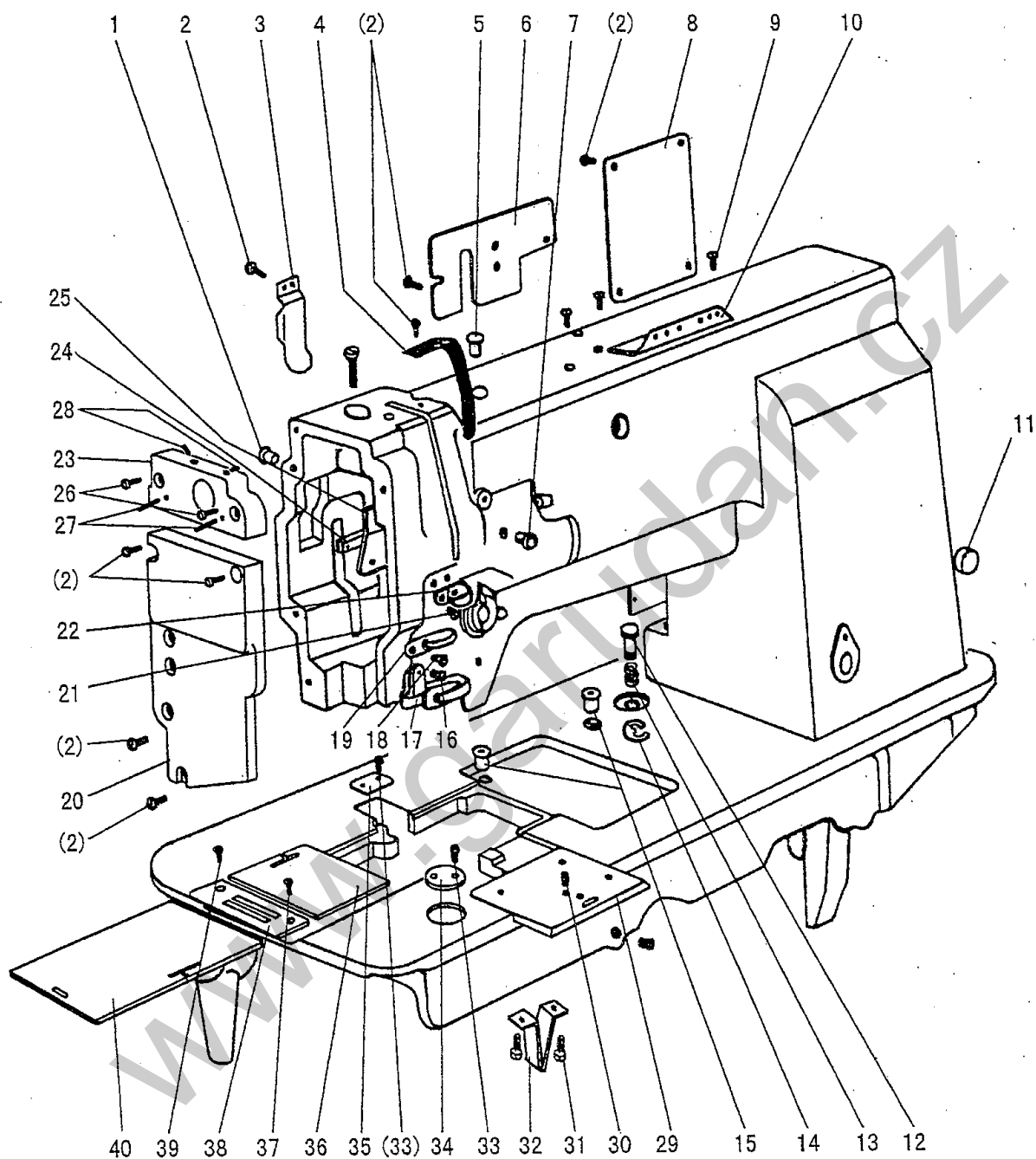
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A. ARM BED MECHANISM



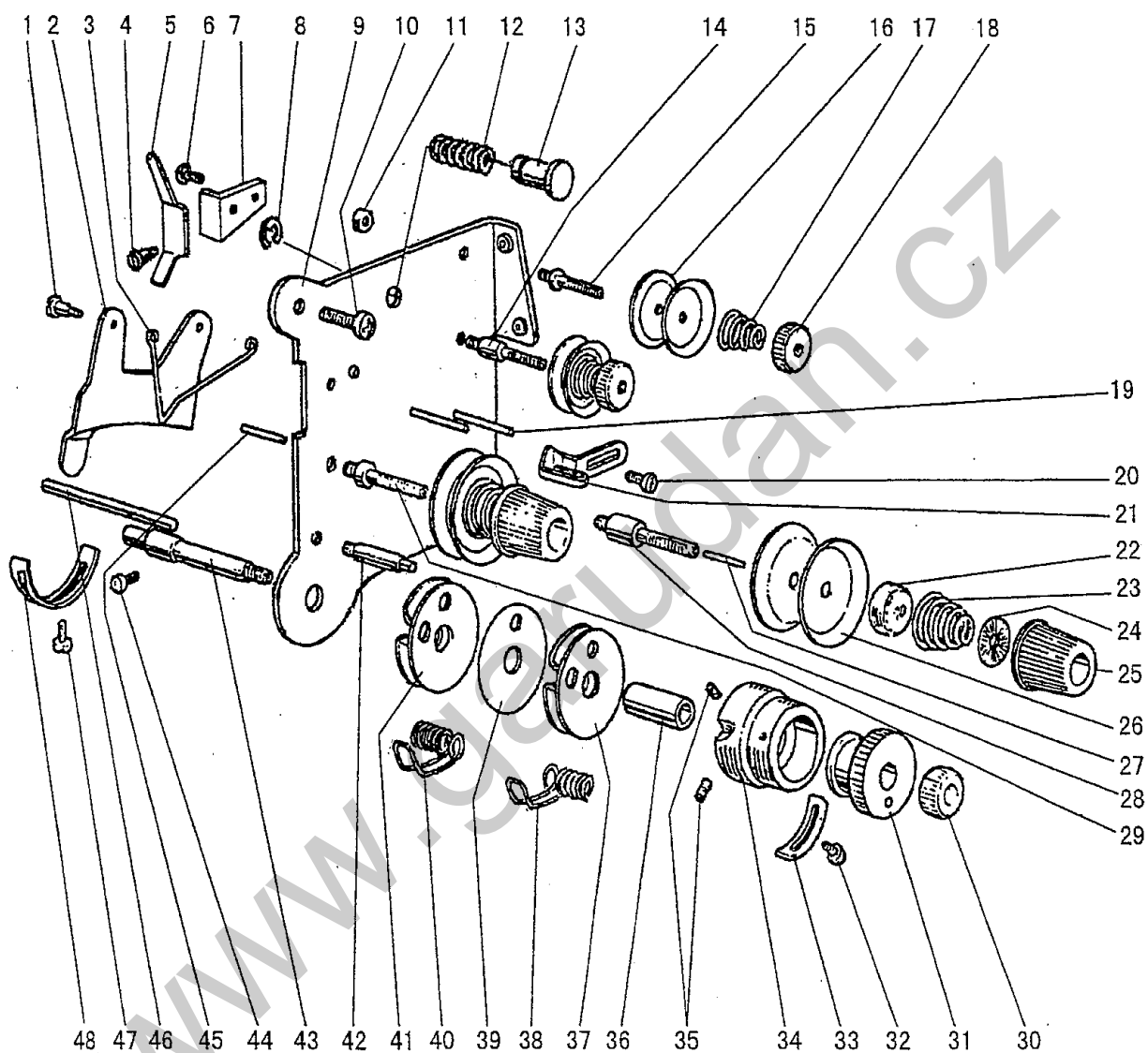
A.ARM BED MECHANISM

Fig. No.	Part No.	Description	.xx3	.xx6	Remarks
A01	HA300B2090	Rubber plug	2	2	
A02	HA300B2170	Screw	15	15	SM11/64 (40) ×9
A03	H4716B8001	Oil guide plate	1	1	
A04	H4717B8001	Thread take-up cover	1	1	
A05	H4715B8001	Rubber plug	1	1	
A06	H4718B8001	Arm side cover (left)	1	1	
A07	H2000B2010	Rubber plug	1	1	
A08	H4719B8001	Arm side cover (right)	1	1	
A08	H4919B8001	Side cover (right)	1	1	
A09	HA700B2060	Screw	2	2	SM11/64 (40) ×8
A10	H2400B2100	Thread guide	1	1	
A11	HA307B0673	Rubber plug	1	1	
A12	H4715H8001	Push button	1	1	
A13	H4714H8001	Spring	1	1	
A14	H007013050	E-type ring	1	1	
A15	H2000M0090	Cap	2	2	
A16	H3200B2100	Screw	1	1	SM9/64 (40) ×6.5
A17	H3212B0066	Thread guide	1	1	
A18	H3000D2160	Screw	1	1	SM9/64 (40) ×4.5
A19	H4726B8001	Thread guide	1	1	
A20	H0213B8001	Face plate	1	1	
A21	H2400B2080	Screw	2	2	SM3/16 (28) ×12.1
A22	H2400B2070	Thread guide	1	1	
A23	H0212B8001	Shaft supporter	1	1	
A24	H2400B2060	Spacer	1	1	
A25	H3200B2060	Oil guide plate	1	1	
A26	HA7311C606	Screw	2	2	SM11/64(40)×15
A27	H602030200	Pin	2	2	A
A28	HA100B2110	Screw	2	2	SM11/64(40)×5.5
A29	H3219B0067	Slide plate complete		1	
A30	H3200B2170	Screw		1	SM13/64 (32) ×4.8
A31	H4912B8001	Screw		2	SM1/4 (24) ×9
A32	H4913B8001	Supporter		1	
A33	H4914B8001	Screw		4	SM9/64 (40) ×6
A34	H4915B8001	Cover		1	
A35	H4911B8001	Cover	1	1	
A36	H4733B8001	Slide plate(right)	1	1	
A37	HA300B2190	Screw	1	1	SM11/64 (40) ×8
A38	H4740B8001	Needle plate	1		
A38	H4741B8001	Needle plate	1		
A38	H4940B8001	Needle plate		1	
A38	H4941B8001	Needle plate		1	
A39	H3200B2120	Screw	1	1	SM9/64 (36) ×6.5

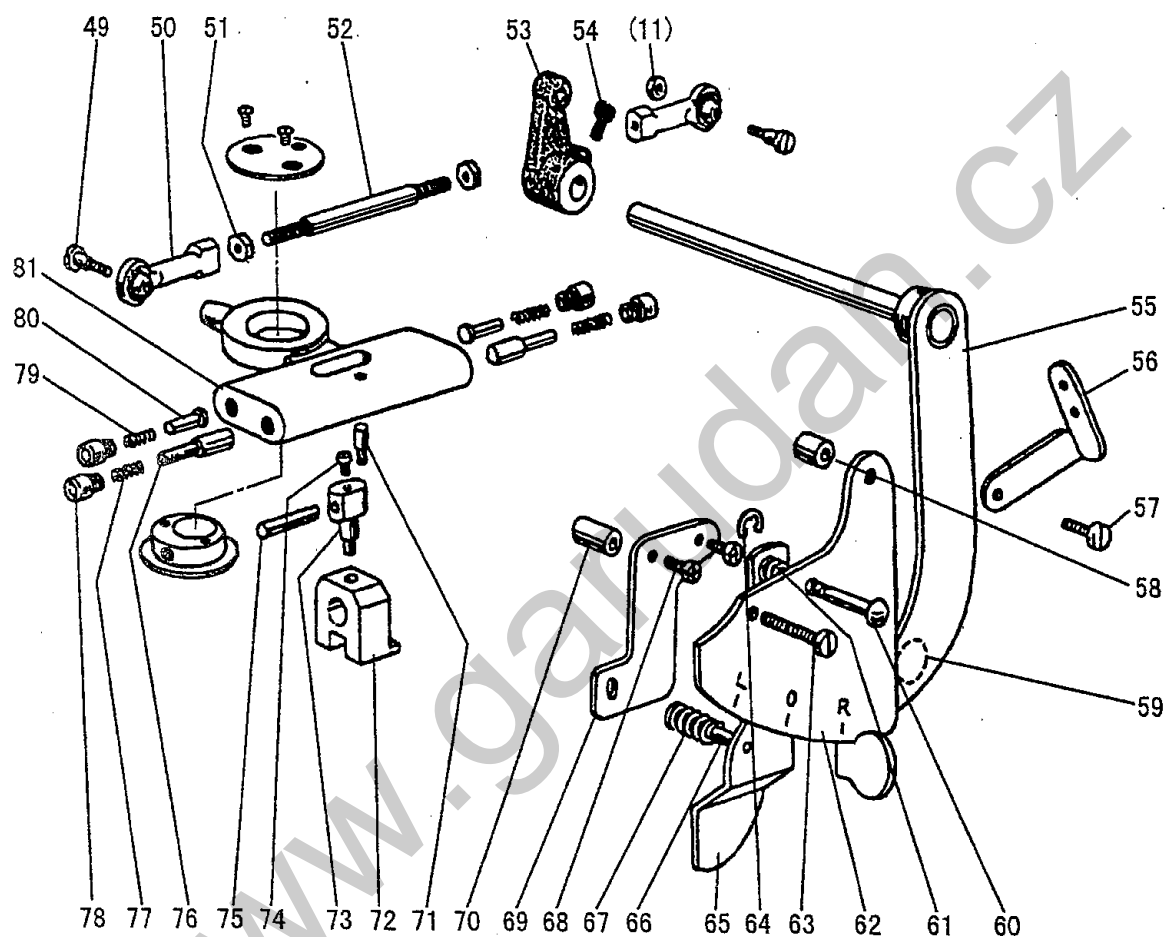
A.ARM BED MECHANISM

Fig. No.	Part No.	Description	...xx3	...xx6	Remarks
A40	H4746B8001	Slide plate(left)	1	1	

B. THREAD TENSION REGULATOR MECHANISM



B. THREAD TENSION REGULATOR MECHANISM



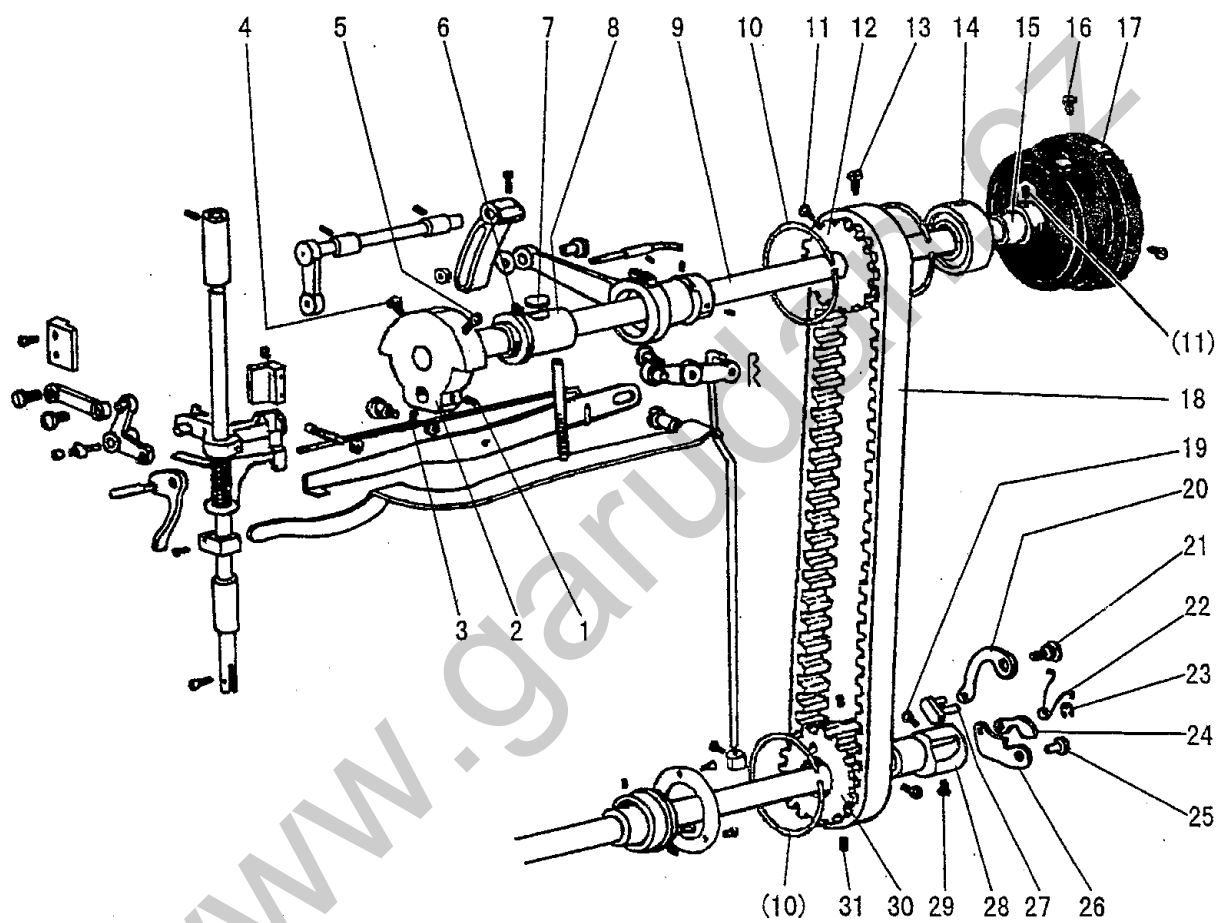
B.THREAD TENSION REGULATOR MECHANISM

Fig. No.	Part No.	Description	...xx3	...xx6	Remarks
B01	H2504C6510	Screw	2	2	SM9/64 (40) ×3
B02	H3221B3142	Tension releasing plate	1	1	
B03	H3221B6812	Tension releasing spring	1	1	
B04	H4705C8001	Screw	1	1	SM9/64 (40) ×5.5
B05	H4706C8001	Lever	1	1	
B06	HA7311C306	Screw	1	1	SM9/64 (40) ×7
B07	H4707C8001	Mounting plate	1	1	
B08	H007013050	E-type ring	1	1	
B09	H3221B6820	Mounting plate	1	1	
B10	HA300C2030	Screw	2	2	SM11/64 (40) ×8
B11	H3221B6810	Nut	2	2	
B12	H4708C8001	Spring	1	1	
B13	H4709C8001	Push button	1	1	
B14	H3221B0685	Thread tension stud	1	1	SM11/64 (40) ×14
B15	H3221B0683	Thread tension stud	1	1	SM11/64 (40) ×14
B16	HA112B0693	Thread tension disc	4	4	
B17	H3300B2040	Spring	2	2	
B18	HA710B0671	Thumb nut	2	2	
B19	H3221B0682	Pin	3	3	
B20	HA106B0676	Screw	1	1	SM9/64 (40) ×6
B21	H3306B0661	Thread guide	1	1	
B22	HA310B0702	Tension releasing disc	2	2	
B23	H4710C8001	Spring	2	2	
B24	HA115B7010	Thumb nut revolution stopper	2	2	
B25	HA310B0701	Thumb nut	2	2	
B26	HA310B0705	Thread tension disc	4	4	
B27	H3221B6816	Pin	1	1	
B28	H3221B0689	Thread tension stud	1	1	SM1/4 (40) ×23
B29	H3221B0686	Thread tension stud	1	1	SM1/4 (40) ×23
B30	H32481B721	Thumb nut	1	1	
B31	H32481B621	Take-up spring guide	1	1	
B32	H32481BC21	Screw	1	1	SM9/64 (40) ×6
B33	H32481BB21	Stopper	1	1	
B34	H32481B921	Thread tension post	1	1	
B35	H32481B521	Screw	2	2	SM1/8 (44) ×3.9
B36	H32481B821	Bushing	1	1	
B37	H32481BF21	Plate complete	1	1	
B38	H4712C8001	Thread take-up spring	1	1	
B39	H32481BE21	Plate complete	1	1	
B40	H4713C8001	Thread take-up spring	1	1	
B41	H32481BD21	Plate complete	1	1	
B42	H32481B421	Thread tension stud	1	1	SM9/64 (40) ×2.9
B43	H32481B121	Thread tension stud	1	1	SM1/4 (40) ×38.5

B.THREAD TENSION REGULATOR MECHANISM

Fig. No.	Part No.	Description	...xx3	...xx6	Remarks
B44	H3230K0751	Screw	1	1	SM11/64 (40) ×10
B45	H3221B6817	Pin	1	1	
B46	H4769E8001	Pin	1	1	
B47	H3200B2100	Screw	1	1	SM9/64 (40) ×6.5
B48	H3221B6819	Stopper	1	1	
B49	H3400D2030	Screw	2	2	SM11/64(40)×9.5
B50	H3405D0663	Link	2	2	JKM5
B51	H003057050	Nut	2	2	M5
B52	H3405D0661	Screw bar	1	1	
B53	H0207C8001	Crank	1	1	
B54	HE512D8001	Screw	1	1	SM11/64 (32) ×12
B55	H0204C7101	Stop motion control lever complete	1	1	
B56	H3400L0050	Thread guide	1	1	
B57	HA7311C606	Screw	1	1	SM11/64(40)×15
B58	H3400D2060	Cannulation	1	1	L=7.7
B59	H3407D0671	Pin	1	1	
B60	H3408D0681	Pin	1	1	
B61	H3408D0682	Spring	1	1	
B62	H3408D0686	Tension bracket	1	1	
B63	H0210C8001	Screw	1	1	SM11/64(40)×22
B64	H007013040	E-type ring	1	1	GB/T896 4
B65	H3408D0684	Lever	1	1	
B66	H3408D0685	Pin	1	1	
B67	H3400D2100	Spring	1	1	
B68	HA300C2030	Screw	2	2	SM11/64(40)×8
B69	H0208C8001	Plate	1	1	
B70	H0209C8001	Cannulation	1	1	L=15.2
B71	H3400D2110	Screw	1	1	SM9/64(40)×5
B72	H3210C3021	Crank	1	1	
B73	H3404D0652	Pin	1	1	
B74	HA7311CC06	Screw	1	1	SM9/64 (40) ×6.5
B75	H3404D0653	Pin	1	1	
B76	H3404D0655	Pin	2	2	
B77	H3404D0657	Spring	2	2	
B78	H3404D0656	Screw	4	4	SM5/16 (28) ×4
B79	H3404D0658	Spring	2	2	
B80	H3404D0654	Pin	2	2	
B81	H3404D0651	Guide	1	1	

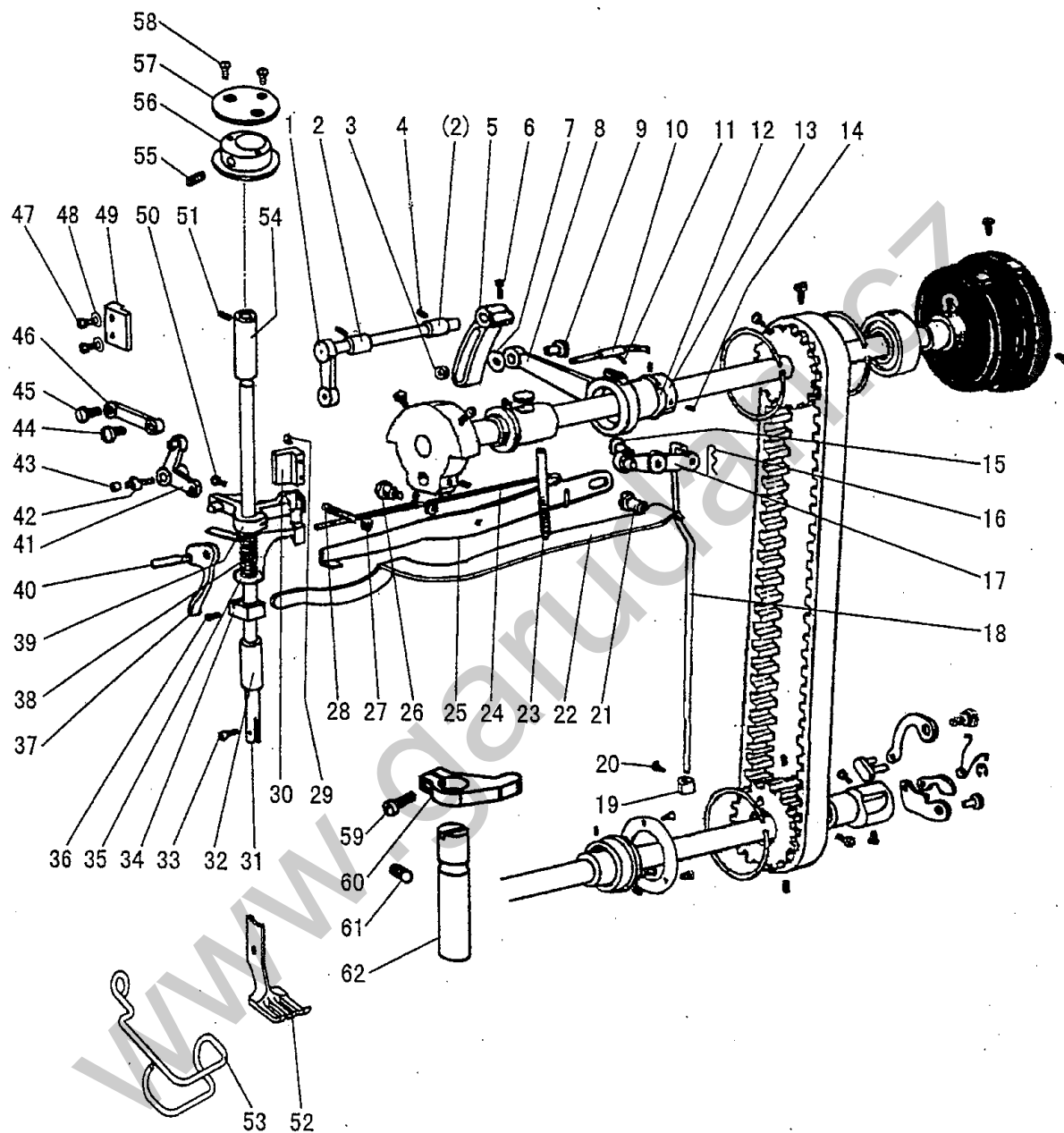
C. ARM SHAFT*LOWER SHAFT MECHANISM



C.ARM SHAFT*LOWER SHAFT MECHANISM

Fig. No.	Part No.	Description	...xx3	...xx6	Remarks
C01	HA307C0662	Set screw	1	1	SM1/4 (40) ×6
C02	H3404B0011	Crank	1	1	
C03	HA105D0662	Set screw	1	1	SM1/4 (40) ×4
C04	HA100C2060	Screw	1	1	SM9/32 (28) ×13
C05	HA100C2070	Screw	1	1	SM9/32 (28) ×14
C06	H4708D8001	Set screw	1	1	SM1/4(24)×13
C07	H32111B104	Felt	1	1	
C08	H32111B204	Arm shaft bushing (left)	1	1	
C09	H4709D8001	Arm shaft	1	1	
C10	H3205C0661	Spring flange	3	3	
C11	HA113F0684	Screw	3	3	SM15/64 (28) ×8.5
C12	H3205C1021	Pulley	1	1	
C13	HA100F2130	Screw	1	1	SM15/64 (28) ×14.5
C14	H3205J0662	Bearing	1	1	
C15	H3205J0661	Collar	1	1	
C16	HA110D0672	Screw	2		SM15/64 (28) ×12
C17	H4100C2040	Pulley	1		
C18	H3200C2030	Cog belt	1	1	
C19	HA104F0654	Screw	1	1	SM15/64 (28) ×10
C20	H4713D8001	Link	1	1	
C21	H4714D8001	Pin	1	1	
C22	H4716D8001	Spring	1	1	
C23	H007013025	E-type ring	1	1	
C24	H4717D8001	Link	1	1	
C25	H4718D8001	Pin	1	1	
C26	H4719D8001	Link	1	1	
C27	H4715D8001	Pin	1	1	
C28	H4720D8001	Bushing	1	1	
C29	H4721D8001	Screw	1	1	SM15/64(28)×10.5
C30	H4722D8001	Pulley	1	1	
C31	H4723D8001	Screw	2	2	SM15/64(28)×4.5

D. PRESSER FOOT MECHANISM



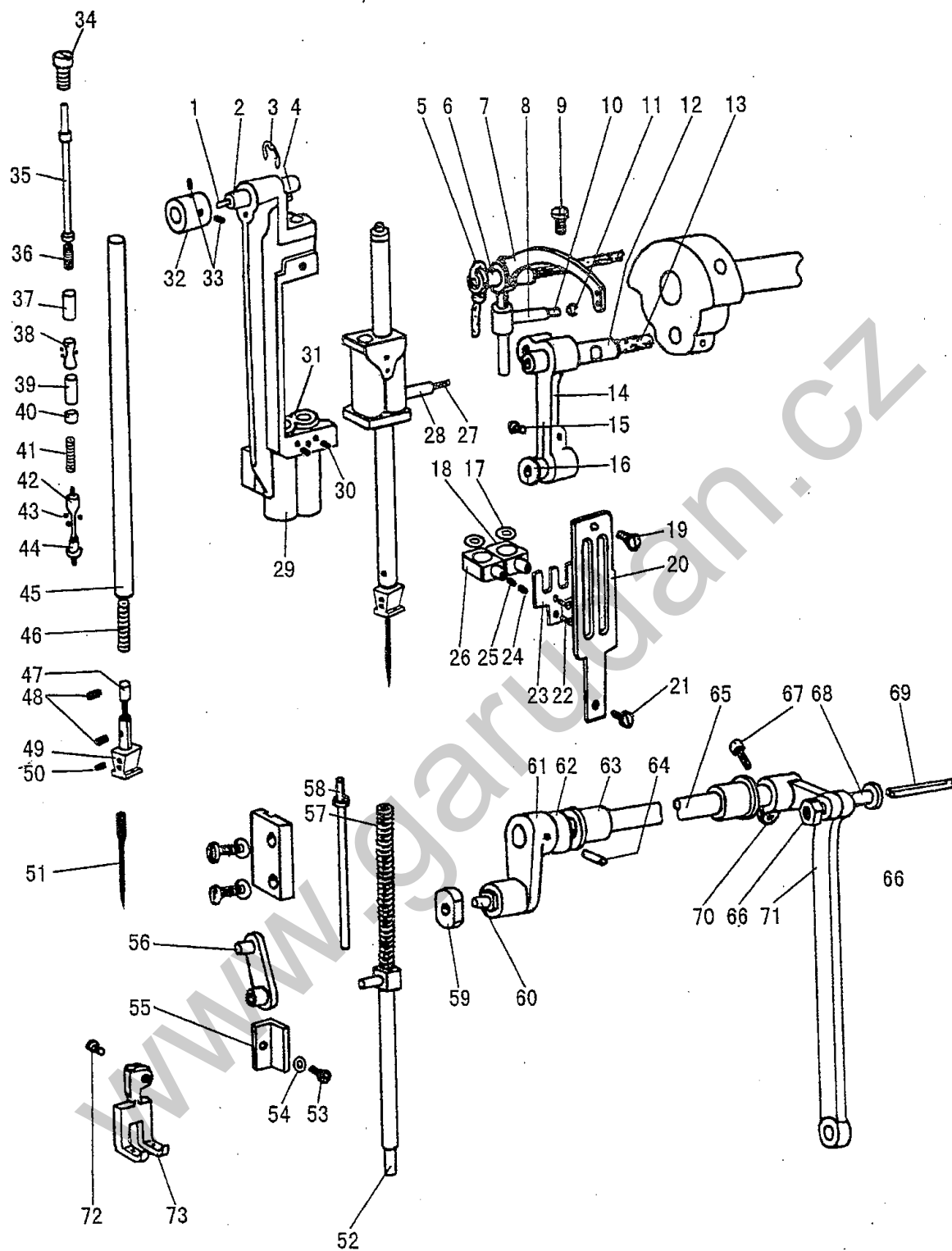
D.PRESSER FOOT MECHANISM

Fig. No.	Part No.	Description	...xx3	...xx6	Remarks
D01	H4705E8001	Feed lifting rock shaft	1	1	
D02	H4707E8001	Bushing	2	2	
D03	H0030580608	Nut	1	1	(M6×0.75)
D04	H4706E8001	Set screw	2	2	SM1/4 (24)×7
D05	H4709E8001	Crank	1	1	
D06	H3115F0671	Screw	1	1	SM1/4 (28) ×16
D07	H2013J0065	Washer	1	1	
D08	H2014J0066	Connecting rod	1	1	
D09	H2000J2100	Screw	1	1	M6(0.75)×24
D10	H4713E8001	Oil wick	1	1	
D11	H20111C106	Holder	1	1	
D12	H007009250	C-type ring	1	1	
D13	H4714E8001	Eccentric	1	1	
D14	HA307C0662	Screw	2	2	SM1/4 (40) ×6
D15	H4732E8001	Screw	1	1	SM1/4 (24) ×14
D16	H4739E8001	Snap pin	1	1	
D17	H4734E7101	Knee lifter lifting lever	1	1	
D18	H4738E8001	Operation rod	1	1	
D19	H4741E8001	Collar	1	1	
D20	H4742E8001	Screw	1	1	SM11/64 (40) ×5.5
D21	H3100G2170	Screw	1	1	SM1/4 (24) ×17
D22	H4730E8001	Lever spring	1	1	
D23	H4729E8001	Screw	1	1	SM15/64 (28) ×79
D24	H4727E8001	Twist spring	1	1	
D25	H4728E8001	Knee lifting lever	1	1	
D26	H3100G2130	Screw	1	1	SM1/4 (24) ×7
D27	H4726E8001	Nut	1	1	
D28	H4725E8001	Screw	1	1	SM1/4 (24) ×19
D29	HA111G0683	Screw	2	2	SM11/64(40)×12
D30	H4723E8001	Guide	1	1	
D31	H4754E8001	Presser bar	1	1	
D32	H4744E8001	Bushing	1	1	
D33	H3200E2020	Screw	1	1	SM1/8(44)×9
D34	H4746E8001	Spring bracket	1	1	
D35	H4768E8001	Thread releasing plate	1		
D36	H2404I0034	Screw	1	1	SM9/64 (40) ×8.5
D37	H4748E8001	Lift lever	1	1	
D38	H4767E8001	Spring	1		
D39	H4752E8001	Bracket	1	1	
D40	H4749E8001	Screw	1	1	SM11/64 (40) ×8.5
D41	H0207E8001	Bell crank	1	1	
D42	H2004J0655	Screw	1	1	SM3/16 (28) ×10
D43	H4717E8001	Roller	1	1	

D. PRESSER FOOT MECHANISM

Fig. No.	Part No.	Description	...XX3	...XX6	Remarks
D44	H4718E8001	Screw	1	1	SM11/64(32)×6
D45	H2004J0662	Screw	1	1	SM1/4(40)×5
D46	H4719E8001	Link	1	1	
D47	HA100E2150	Screw	2	2	SM11/64 (40) ×10
D48	H4722E8001	Washer	2	2	
D49	HD809E8001	Bell crank guide	1	1	
D50	H4753E8001	Screw	1	1	SM11/64 (40) ×17.5
D51	H4708D8001	Set screw	2	2	SM1/4(24)×13
D52	HE504D8001	Lifting presser	1	1	5/16
D52	HE304E8001	Lifting presser	1	1	3/8
D53	HE013N8001	Finger gusrd	1	1	
D54	H0205E8001	Bushing	1	1	
D55	H3210F0681	Screw	1	1	M5×6
D56	HE510D8001	Bushing	1	1	
D57	HE511D8001	Cover	1	1	
D58	HE106F8001	Screw	2	2	SM1/8(44)×6
D59	HE512D8001	Screw	1	1	
D60	HE507D8001	Crank	1	1	
D61	H4708D8001	Screw	1	1	SM1/4(24)×13
D62	H0206E8001	Presser bar position guide	1	1	

E. NEEDLE BAR & TAKE-UP LEVER MECHANISM



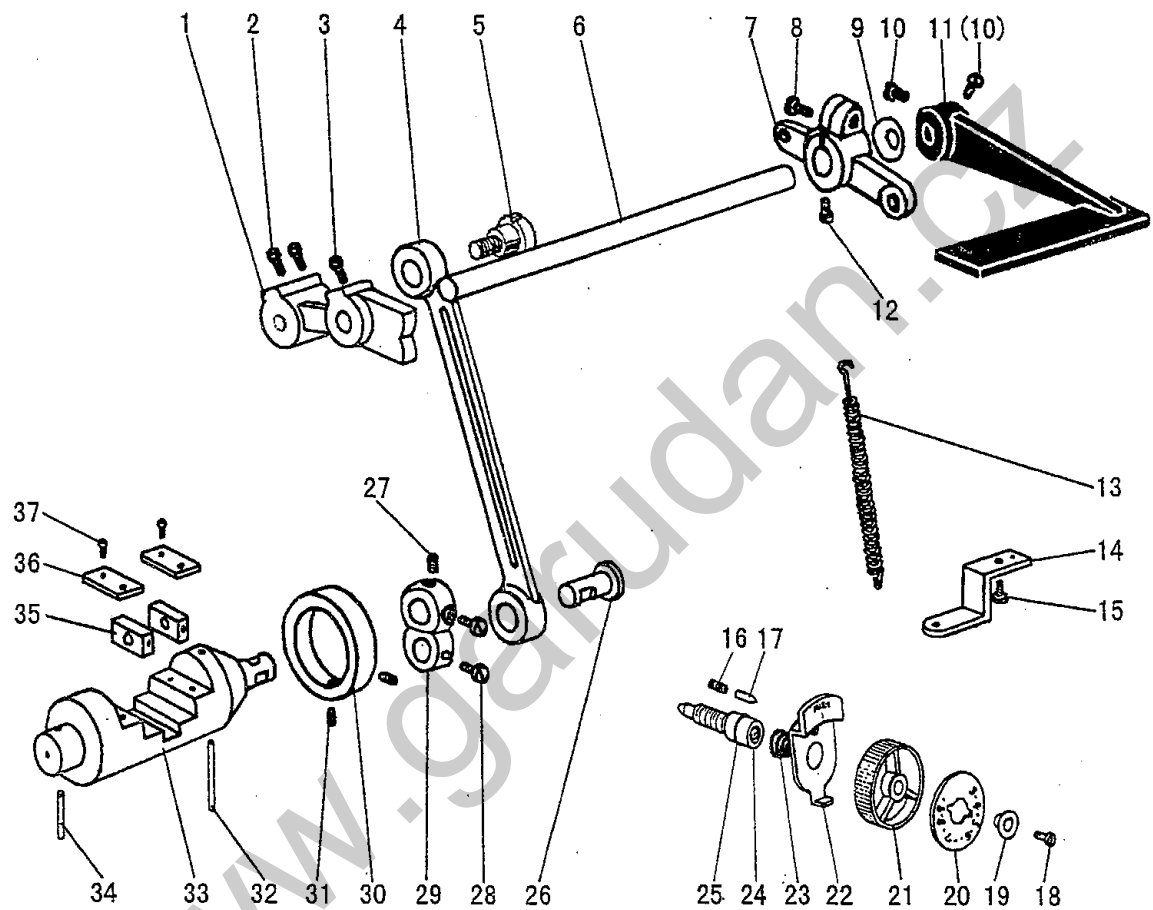
E.NEEDLE BAR &THREAD TAKE-UP LEVER MECHANISM

Fig. No.	Part No.	Description	...xx3	...xx6	Remarks
E01	H3410C3023	Oil wick	1	1	
E02	H3410C3022	Shaft	1	1	
E03	H007013070	E-type ring	1	1	GB/T896 7
E04	H609030220	Pin	1	1	GB/T879.1 3×22
E05	H3410C3010	Oil wick	1	1	
E06	H0209F8001	Shaft	1	1	
E07	HE033C8001	Thread take-up lever	1	1	
E08	HE034C8001	Thread take-up slide brock	1	1	
E09	HA110D0672	Screw	1	1	SM15/64(28)×12
E10	H24211D405	Oil wick	1	1	
E11	H24211D305	Plug	1	1	
E12	H2405D0662	Needle bar crank pin	1	1	
E13	H4716F8001	Oil wick	1	1	
E14	H3409C0671	Needle bar connecting link	1	1	
E15	HA100H2050	Screw	1	1	SM9/64(40)×11
E16	H3409C0672	Bushing	1	1	
E17	H3410C3016	Washer	4	4	
E18	H3410C3015	Needle bar holder	1	1	
E19	H3410C301K	Screw	1	1	SM9/64(40)×6.5
E20	HE523E8001	Guide plate	1	1	
E21	HA7121N304	Screw	1	1	
E22	H3410C301C	Screw	1	1	SM3/32(56)×4.2
E23	H3410C301B	Needle bar supporter	1	1	
E24	H3410C3019	Screw	1	1	SM9/64(40)×3.5
E25	H3410C3018	Needle bar holding stopper	1	1	
E26	H3410C3017	Needle bar holder	1	1	
E27	H3204D6513	Felt	1	1	
E28	H3410C3014	Needle bar holder	1	1	
E29	HE505E8001	Needle bar rock frame	1	1	
E30	H34411C410	Screw	2	2	SM9/64(40)×4
E31	H34411C310	Bashing for needle bar supporter	2	2	
E32	H3410C3025	Bashing	1	1	
E33	HA605E0662	Screw	2	2	
E34	H34412C810	Screw	2	2	M5.5×5
E35	H34412C510	Pin	2	2	
E36	H34412C110	Spring	2	2	
E37	H34412C210	Sleeve	2	2	
E38	H34412C310	Pin	2	2	
E39	H3410C1261	Nut	2	2	SM5/64(64)×6
E40	H3410C1262	Nut	2	2	SM5/64(64)×2
E41	H3410C1265	Spring	2	2	
E42	H3410C1263	Stud	2	2	
E43	H3410C301I	Steel ball	12	12	

E.NEEDLE BAR & THREAD TAKE-UP LEVER MECHANISM

Fig. No.	Part No.	Description	...xx3	...xx6	Remarks
E44	H3410C1264	Triangle pin	2	2	SM5/64(64)×8
E45	HH807F8001	Needle bar	2	2	
E46	H34412C410	Spring	2	2	
E47	HH808F8001	Stopper for needle clamp	2	2	
E48	H34412C710	Screw	4	4	SM1/8(44)×6
E49	HE516E8001	Needle clamp	2	2	5/16
E49	HE524E8001	Needle clamp	2	2	3/8
E50	H32481B521	Screw	2	2	
E51	H4740F8001	Needle	2	2	
E52	HE505D8001	Vibrating presser bar	1	1	
E53	H3400C2020	Bolt	1	1	SM11/64(40)×12
E54	H3200I2030	Washer	1	1	
E55	H3400C2010	Needle bar guide	1	1	
E56	H0206F8001	Vibrating presser bar link	1	1	
E57	H3100F2060	Spring	1	1	
E58	HE506D7101	Vibrating presser spring guide	1	1	
E59	H3410C301P	Square block	1	1	
E60	H3406C0671	Screw	1	1	SM15/64(28)×10
E61	H3406C0672	Needle bar vibrating crank(left)	1	1	
E62	H3400C2050	Washer	1	1	
E63	H3204B0652	Bushing	2	2	
E64	H602040200	Taper pin	1	1	GB/T117 4X20
E65	H4736F8001	Needle bar vibrating shaft	1	1	
E66	H32311D506	Nut	1	1	
E67	H2012N0652	Screw	1	1	
E68	H32311D306	Screw	1	1	
E69	H32311D406	Oil wick	1	1	
E70	H3407C0661	Needle bar vibrating crank(right)	1	1	
E71	H3407C0662	Connecting link	1	1	
E72	HE009D8001	Screw	1	1	
E73	HE508D8001	Vibrating presser foot	1	1	5/16
E73	HE305E8001	Vibrating presser foot	1	1	3/8

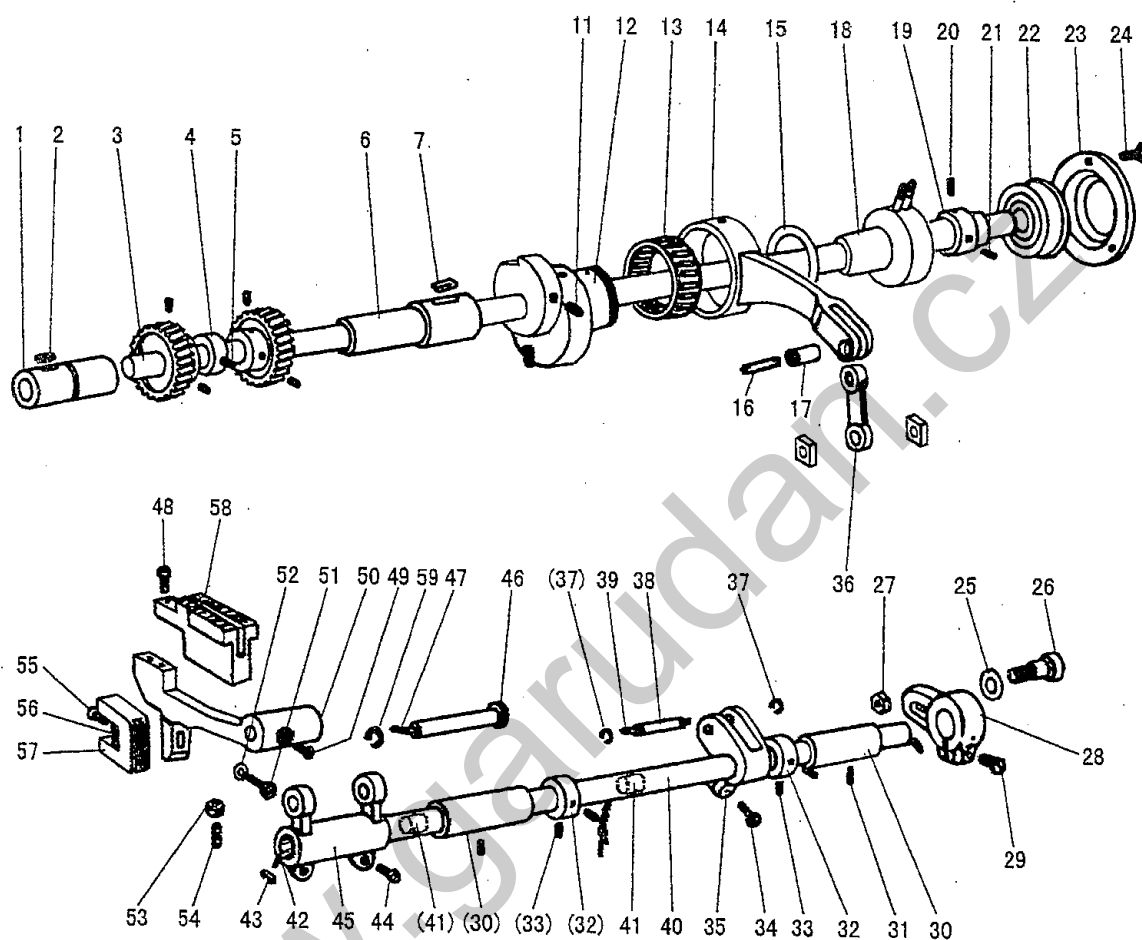
F.TOP FEED ROCK SHAFT MECHANISM



F.TOP FEED ROCK SHAFT MECHANISM

Fig. No.	Part No.	Description	...xx3	...xx6	Remarks
F01	H4706G8001	Feed regulator cam	1	1	
F02	HA113F0684	Screw	2	2	SM15/64 (28) ×8.5
F03	H3200F2020	Screw	1	1	SM15/64 (28) ×12
F04	H4707G8001	Link	1	1	
F05	HA100G2070	Eccentric shaft	1	1	
F06	H4709G8001	Reverse stitch shaft (upper)	1		
F06	H4909G8001	Reverse stitch shaft (upper)		1	
F07	H3207F0671	Arm	1		
F07	H4905G8001	Arm		1	
F08	HA800F2020	Screw	1	1	
F09	HA100F2110	Spring Washer	1		
F10	HA113F0684	Screw	2		
F11	H4711G8001	Reverse sewing lever	1		
F11	H4906G8001	Reverse sewing lever		1	
F12	H3207F0672	Screw	1	1	SM11/64 (40) ×8.5
F13	H4710G8001	Spring	1	1	
F14	H3200F2050	Guide plate	1		
F15	HA300C2030	Screw	1		SM11/64 (40) ×8
F16	H3200F2110	Spring	1	1	
F17	HA700F2030	Pin	1	1	
F18	HA720F0686	Screw	1	1	SM3/16(28)×18
F19	HA720F0685	Bushing	1	1	
F20	H4910G8001	Stitch length indicating plate	1	1	
F21	HA7421F120	Dial	1	1	
F22	HA720F0683	Stopper pin releasing lever	1	1	
F23	HA720F0687	Coil spring	1	1	
F24	HA109F0671	Screw bar	1	1	
F25	HA109F0674	O-ring	1	1	
F26	H3206F0662	Pin	1	1	
F27	H415050200	Screw	1	1	GB/T70.1 M5×20
F28	H428050060	Screw	2	2	GB/T77 M5×6
F29	H4714G8001	Reverse sewing crank	1	1	
F30	H4715G7101	Collar	1	1	
F31	HA3411D308	Screw	2	2	SM15/64(28)×7
F32	H4719G8001	Felt	1	1	
F33	H4720G8001	Rverse block	1	1	
F34	H4721G8001	Felt	1	1	
F35	H4722G8001	Square block	2	2	
F36	H4723G8001	Guide plate	2	2	
F37	HA300C2030	Screw	4	4	SM11/64 (40) ×8

G. LOWER SHAFT & FEED ROCK SHAFT MECHANISM



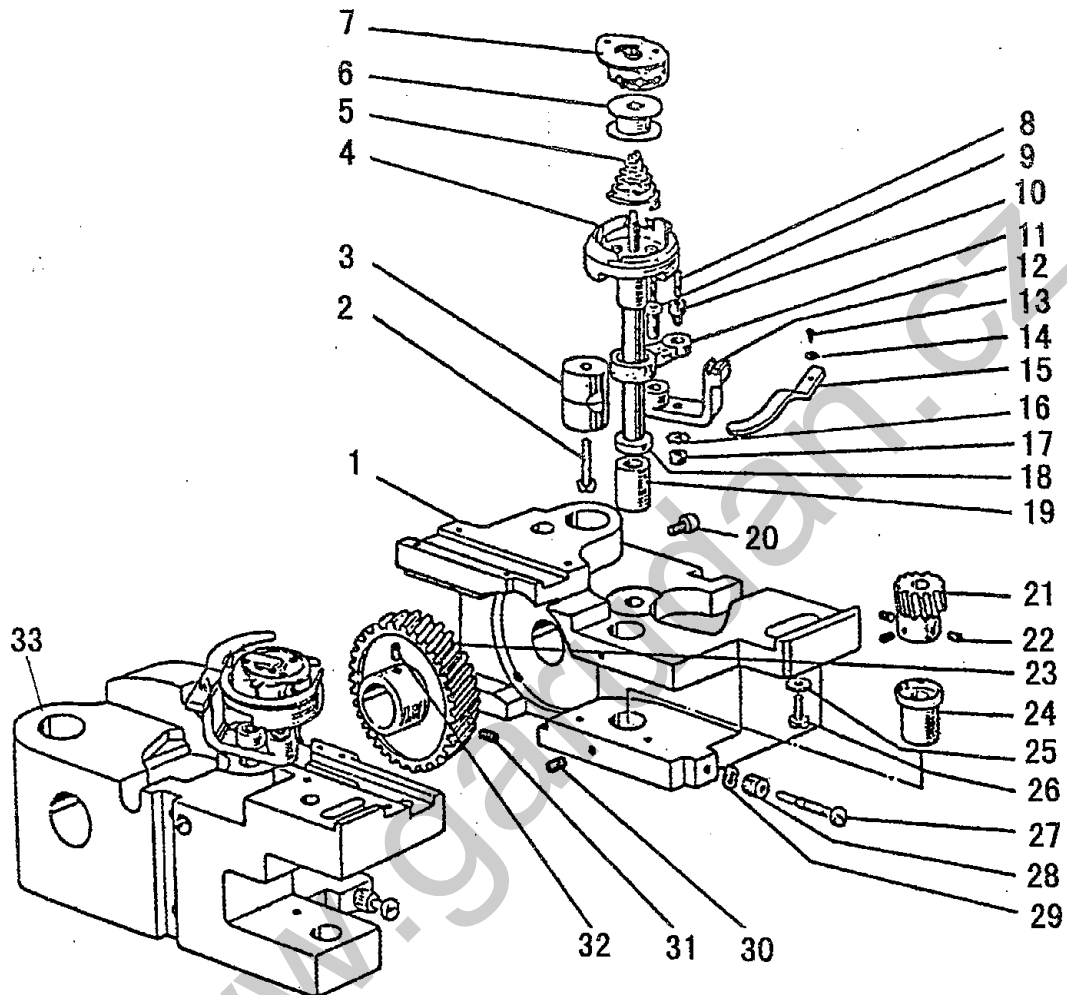
G.LOWER SHAFT & FEED ROCK SHAFT MECHANISM

Fig. No.	Part No.	Description	...xx3	...xx6	Remarks
G01	H4706H8001	Lower shaft bushing (left)	1	1	
G02	H4707H8001	Oil wick	1	1	
G03	H4708H8001	Lower shaft	1	1	
G04	H4710H8001	Feed eccentric cam	1	1	
G05	H3205H0654	Screw	1	1	SM1/4(40)×5
G06	H4712H8001	Lower shaft bushing (right)	1	1	
G07	H4713H8001	Oil wick	1	1	
G11	H2405D0664	Screw	2	2	SM15/64(28)×14
G12	H4717H8001	Feed eccentric	1	1	
G13	H4719H8001	Needle bearing	1	1	
G14	H4718H8001	Feed connecting rod	1	1	
G15	H007009260	C-type stop ring	1	1	GB/T894.1 26
G16	H4720H8001	Oil wick	1	1	
G17	H4721H8001	Shaft	1	1	
G18	H4722H7101	Lower shaft bushing complete (middle)	1	1	
G19	H4725H8001	Bushing	1	1	
G20	HA105D0662	Screw	1	1	SM1/4 (40) ×4
G21	H3205H0654	Screw	1	1	SM1/4(40)×5
G22	H4723H8001	Ball bearing	1	1	
G23	H4727H8001	Bearing holder	1	1	
G24	HA7311C306	Screw	3	3	SM9/64 (40) ×7
G25	H4728H8001	Washer	1	1	
G26	H4729H8001	Screw	1	1	M6
G27	H003058060	Nut	1	1	GB52008 M6
G28	H4731H8001	Feed connection crank (right)	1	1	
G29	H2012N0652	Screw	1	1	SM1/4(24)×16
G30	HA100G2120	Feed rock shaft bushing	2	2	
G31	H4708D8001	Screw	2	2	SM1/4(24)×13
G32	HA108G0661	Collar	2	2	
G33	HA105D0662	Screw	4	4	1/4(40)×4
G34	H2012N0652	Screw	1	1	SM1/4(24)×16
G35	H4736H8001	Feed connection crank (middle)	1	1	
G36	H4737H8001	Link	1	1	
G37	H007013050	E-type stop ring	2	2	GB/T896 5
G38	H4738H8001	Pin	1	1	
G39	H4739H8001	Oil wick	1	1	
G40	H3204G0651	Feed rock shaft	1	1	
G41	H4740H8001	Felt	2	2	
G42	H3204G0031	Oil wick	1	1	
G43	H3200G2030	Clip	1	1	
G44	HA104G0012	Screw	2	2	SM3/16 (28) ×12
G45	H3205G1032	Feed connection crank (left)	1		
G45	H4905H8001	Feed connection crank (left)		1	

G.LOWER SHAFT & FEED ROCK SHAFT MECHANISM

Fig. No.	Part No.	Description	...xx3	...xx6	Remarks
G46	H32243G205	Feed bar shaft	1	1	
G47	H3205G0662	Oil wick	1	1	
G48	H32211G205	Bolt	2	2	SM1/8(40)×7
G49	H429050050	Bolt	1	1	GB/T78 M5×5
G50	H32211GC05	Feed bar	1		
G50	H4942H8001	Feed bar		1	
G51	H3200H2040	Screw	1	1	SM15/64(28)×17
G52	H2013J0065	Washer	1	1	
G53	H003002030	Nut	1	1	GB/T6170 M3
G54	H429030140	Screw	1	1	GB/T78 M3×14
G55	H3205H0653	Screw	1	1	SM1/8 (44) ×4
G56	H3205H0652	Felt	1	1	
G57	H4743H8001	Feed bar forked connection	1	1	
G58	H4748H8001	Feed dog	1		5/16
G58	H4749H8001	Feed dog	1		3/8
G58	H4948H8001	Feed dog		1	5/16
G58	H4949H8001	Feed dog		1	3/8
G59	H007009070	C-type stop ring	1	1	

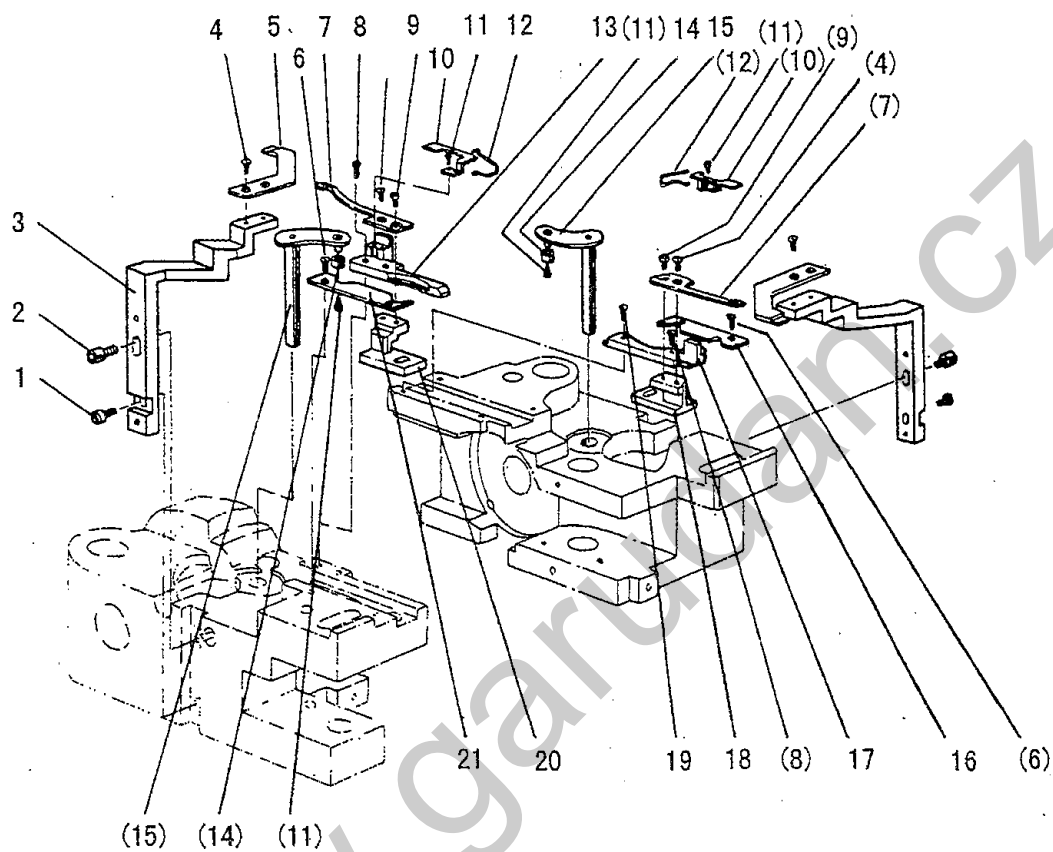
H. HOOK SADDLE MECHANISM



H.HOOK SADDLE MECHANISM(LEFT)

Fig. No.	Part No.	Description	...xx3	...xx6	Remarks
H01	H3304I0651	Hook saddle (right)	1		
H01	H4906I8001	Hook saddle (right)		1	
H02	H3207I0661	Screw	2	2	SM15/64(28)×30
H03	H3207I0066	Bushing	2	2	
H04	H3500I2010	Hook complete	2		
H04	H9304J7101	Hook complete		2	HSH-12MC (3)
H05	H4922I8001	Spring		2	
H06	H3306I0067	Bobbin	2		
H06	H9305J8001	Bobbin		2	BO-112 (A) M
H07	H3505I0651	Bobbin case	2		
H07	H9306J8001	Bobbin case		2	CP-12MC (3)
H08	H3204I0656	Oil wick	2	2	2.5×15
H09	H32153I504	Bobbin case opener holder pin	2	2	
H10	H32153I204	Screw	2	2	SM3/16(32)×7.8
H11	H33131I204	Link	2	2	
H12	H33131I104	Bobbin case opener holder	2	2	
H13	H2004J0067	Screw	2	2	SM9/64 (40) ×7
H14	H3200I2030	Washer	2	2	
H15	H3305I0066	Opener	2	2	
H16	H005008050	Spring washer	2	2	GB/T93 5
H17	HA104G0658	Nut	2	2	SM3/16(32)
H18	H33121I204	Spacer	2	2	
H19	H33121I104	Hook shaft bushing (upper)	2	2	
H20	H3204I0657	Screw	2	2	SM3/16(28)×14.5
H21	H4705I8001	Gear (small)	2	2	
H22	HA105D0662	Screw	6	6	SM1/4 (40) ×4
H23	H4706I8001	Gear (large)	2	2	
H24	H3204I0653	Hook shaft bushing (lower)	2	2	
H25	H2013J0065	Washer	2	2	
H26	H3200I2050	Screw	2	2	SM1/4(24)×23
H27	H3204I0658	Screw	2	2	SM3/16(28)×43
H28	H3204I0659	Nut	2	2	SM3/16(28)
H29	H005014050	Spring washer	2	2	GB/T955 5
H30	HA305E0662	Screw	4	4	SM15/64 (28) ×4.5
H31	HA307C0662	Screw	2	2	SM1/4 (40) ×6
H32	H4707I8001	Screw	2	2	SM1/4(40)×6.5
H33	H3307I0681	Hook saddle (left)	1		
H33	H4917I8001	Hook saddle (left)		1	

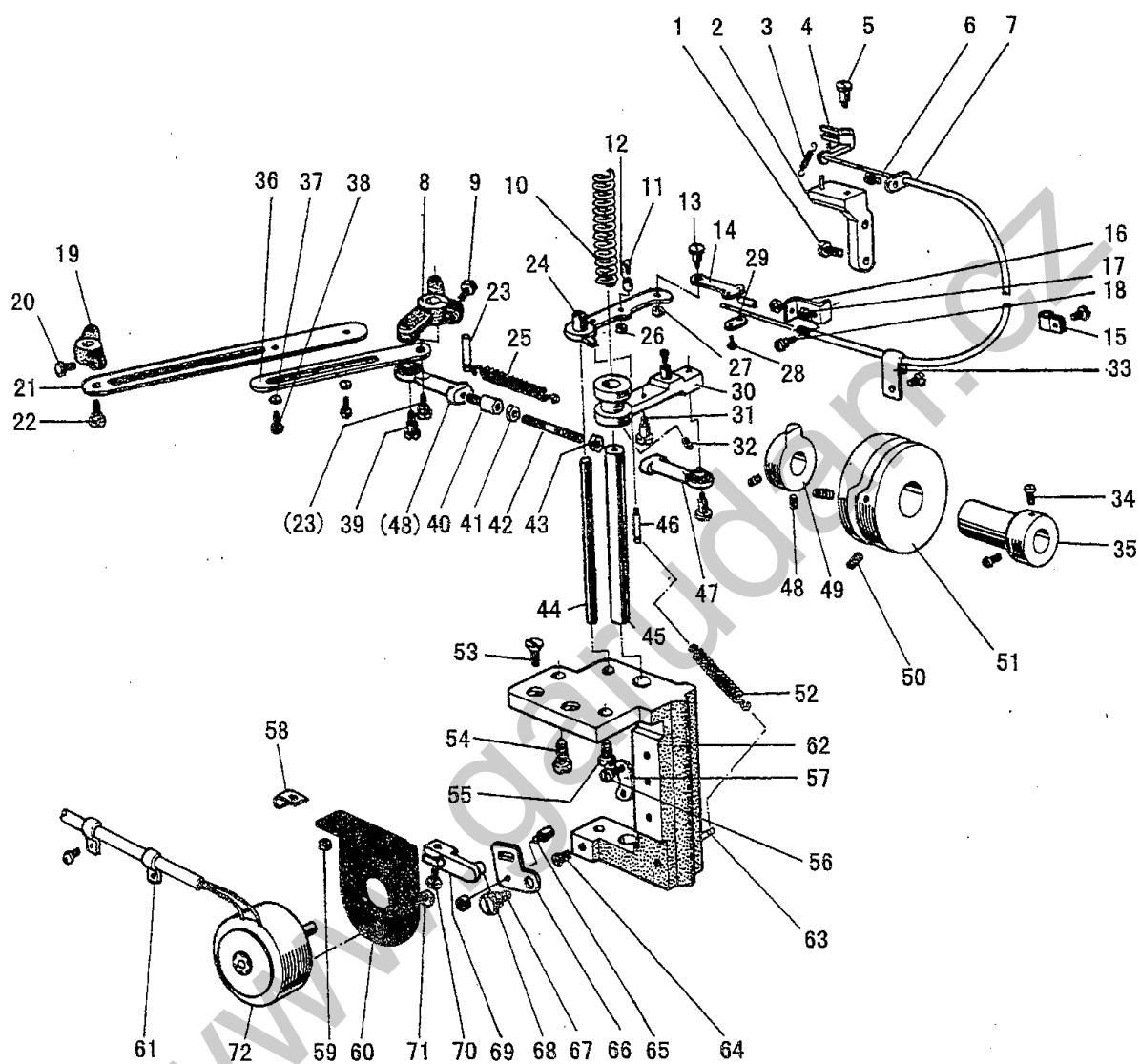
I. KNIFE MECHANISM (1)



I.KNIFE MECHANISM (1)

Fig. No.	Part No.	Description	...XX3	...XX6	Remarks
I01	H4905J8001	Screw		2	
I02	H4906J8001	Bolt		2	SM11/64 (40) ×12
I03	H4907J8001	Trimming knife holder		2	
I04	H4908J8001	Screw		6	SM9/64 (40) ×4
I05	H4909J8001	Fixed blade		2	
I06	H4914B8001	Screw		4	SM9/64 (40) ×4
I07	H4911J8001	Moved knife		2	
I08	H4912J8001	Screw		2	SM1/8 (44) ×9.2
I09	H4913J8001	Screw		2	SM9/64 (40) ×4.5
I10	H4914J8001	Spring plate		2	
I11	H4915J8001	Screw		6	SM3/32 (56) ×3.8
I12	H4916J8001	Reversing spring		2	
I13	H4917J8001	Guide		1	
I14	H4920J8001	Roller		2	
I15	H4921J8001	Lever		2	
I16	H4922J8001	Cover		1	
I17	H4923J8001	Guide (right)		1	
I18	H4924J8001	Knife pad (right)		1	
I19	H4925J8001	Screw		1	SM9/64 (40) ×9.5
I20	H4926J8001	Knife pad (left)		1	
I21	H4927J8001	Cover		1	

J. KNIFE MECHANISM (2)



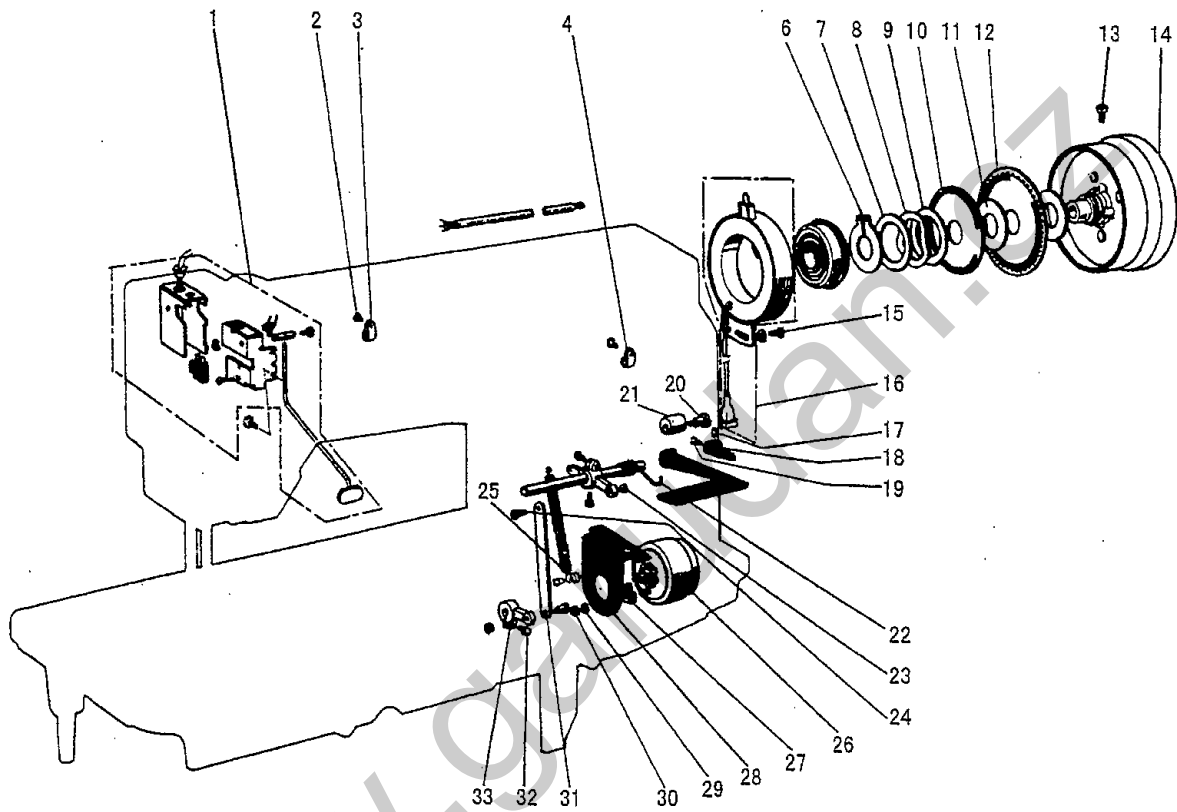
J.KNIFE MECHANISM (2)

Fig. No.	Part No.	Description	...xx3	...xx6	Remarks
J01	HA300C2030	Screw		2	SM11/64 (40) ×8
J02	H4915K7101	Thread releading bracket		1	
J03	H4918K8001	Spring		1	
J04	H4919K7101	Thread releading plate		1	
J05	H2400I2040	Screw		1	SM11/64 (40) ×5
J06	HA300B2170	Screw		4	SM11/64 (40) ×8
J07	H4923K7101	Flexible wire complete		1	
J08	H4912K8001	Arm		1	
J09	H4913K8001	Bolt		1	SM15/64 (28) ×12.5
J10	H4945K8001	Spring		1	
J11	H4950K8001	Screw		1	SM11/64 (40) ×3.6
J12	H4949K8001	Roller		1	
J13	H4952K8001	Screw		1	SM3/16 (28) ×5
J14	H4953K8001	Mounting plate		1	
J15	HA700Q0030	Nylon clip		1	
J16	H4925K8001	Mounting plate		1	
J17	H003002050	Nut		2	GB/T6170 M5
J18	HA300C2030	Screw		1	SM11/64 (40) ×7
J19	H4908K8001	Arm		1	
J20	H4907K8001	Bolt		1	SM15/64 (28) ×12.5
J21	H4906K8001	Link		1	
J22	H4905K8001	Screw		2	M5(0.5)×7.5
J23	HA100H2080	Pin type		1	
J24	H4946K7101	Thread releasing lever		1	
J25	H4943K8001	Spring		1	
J26	H4951K8001	Nut		1	SM11/64 (40)
J27	H4954K8001	Nut		1	SM3/16 (28)
J28	H4956K8001	Screw		2	SM1/8 (44) ×7
J29	H4955K8001	Bushing		1	
J30	H4957K7101	Vibrating crank		1	
J31	H4944K8001	Screw		1	SM11/64 (40) ×5.5
J32	H3205G1114	Screw		2	M5×5
J33	HA708P0668	Nylon clip		1	
J34	HA113F0684	Screw		2	SM15/64 (28) ×8.5
J35	H4931K8001	Bushing		1	
J36	H4909K8001	Link		1	
J37	H005001050	Washer		1	GB/T97.1 5
J38	H4911K8001	Bolt		2	
J39	H4936K8001	Screw		2	M5(0.5)×8.5
J40	H4987K8001	Bolt		1	
J41	H4940K8001	Nut (left)		1	M5(left)
J42	H4939K8001	Bolt		1	
J43	H003002050	Nut (right)		1	GB/T6170 M5

J.KNIFE MECHANISM (2)

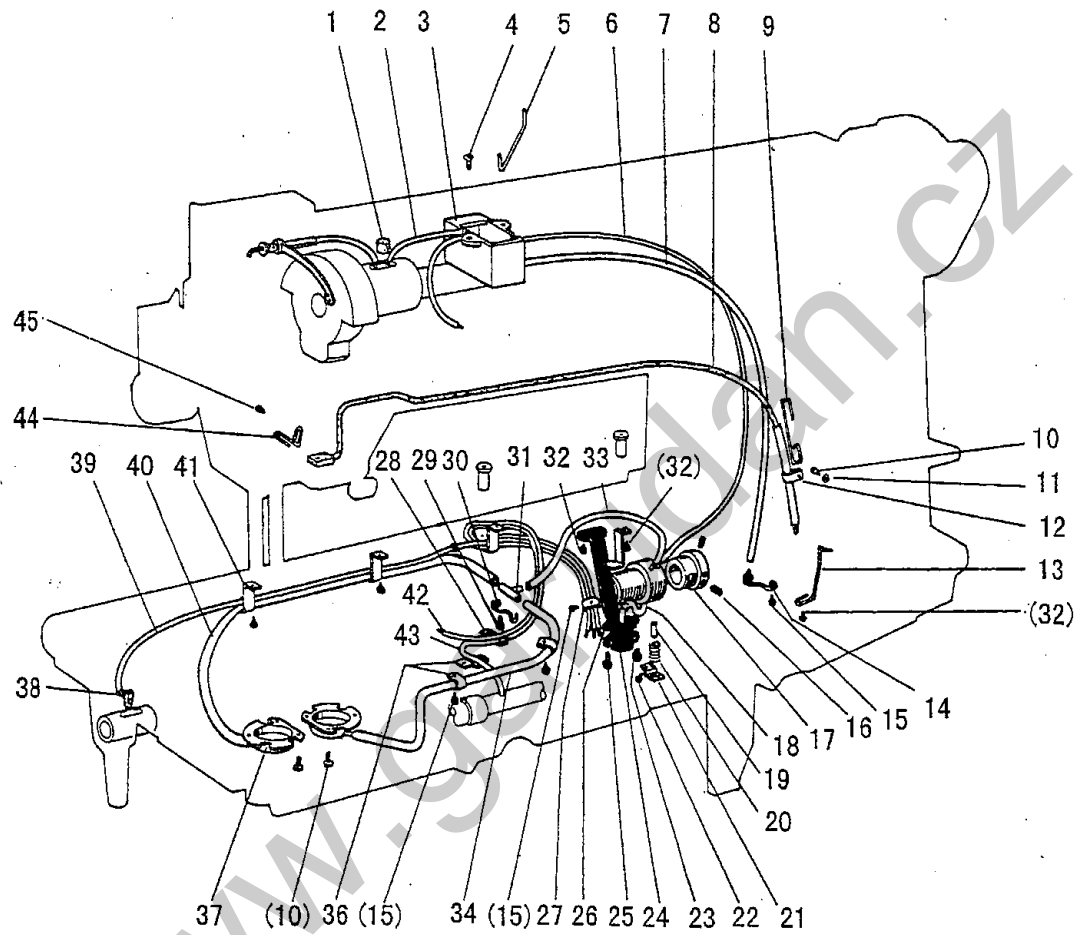
Fig. No.	Part No.	Description	...XX3	...XX6	Remarks
J44	H4964K8001	Shaft		1	
J45	H4963K8001	Shaft		1	
J46	H4985K8001	Screw		1	SM11/64 (40) ×4
J47	H3405D0663	Ball joint (right)		2	
J48	H3205G1114	Screw		4	M4×4
J49	H4934K8001	Cam		1	
J50	HA710E0692	Screw		2	SM1/4 (40) ×9.5
J51	H4932K8001	Cam		1	
J52	H4986K8001	Spring		1	
J53	H411050160	Screw		2	GB/T819.1 M5×16
J54	H2012N0652	Screw		1	SM1/4 (24) ×16
J55	H4983K8001	Screw		1	SM1/4 (24) ×13
J56	H4967K8001	Screw		3	SM11/64 (40) ×7
J57	H4966K8001	Stopper		1	
J58	H4981K8001	Holder		1	
J59	H003008050	Nut		2	GB/T6172.1 M5
J60	H4977K8001	Mounting plate		1	
J61	H4980K8001	Holder		2	
J62	H4965K8001	Set plate		1	
J63	H3700E2080	Pin type		1	
J64	H4969K8001	Screw		1	SM11/64 (40) ×8.5
J65	H4970K8001	Screw		1	SM11/64 (40) ×6
J66	H4971K8001	Lever		1	
J67	H4972K8001	Screw		1	SM11/64 (40) ×6.8
J68	H4973K8001	Pin		1	
J69	H4974K8001	Arm		1	
J70	HA111G0683	Screw		1	SM11/64 (40) ×12
J71	HA7111N304	Nut		1	SM11/64 (40)
J72	H4979K8001	Solenoid complete		1	

K. TOUCH BACK AND DETECTOR MECHANISM



K.TOUCH BACK AND DETECTOR MECHANISM

Fig. No.	Part No.	Description	...XX3	...XX6	Remarks
K01	H8505L7101	Touth switch complete		1	
K02	H4918L8001	Screw		4	M5
K03	HA700Q0030	Holder		2	
K04	H4922L8001	Holder		1	
K06	H007009300	Retaining ring C-type		1	GB/T894.1 30
K07	HA700R0060	Washer		1	
K08	HA700R0050	Support spring		1	
K09	HA700R0040	Spacer B		1	
K10	H4928L8001	Speed command disk F20 (up)		1	
K11	HA700R0030	Spacer A		2	
K12	H4930L8001	Speed command disk F11 (down)		1	
K13	HA110D0672	Screw		2	SM15/64 (28) ×12
K14	H4931L8001	Pulley (complete)		1	
K15	HA703R0067	Washer		1	
K16	HA703R0065	Detector bracket (complete)		1	
K17	HA3411D308	Screw		1	SM15/64 (28) ×7
K18	H4936L8001	Lever		1	
K19	HA113F0684	Screw		1	SM15/64 (28) ×7.5
K20	H4937L8001	Screw		1	SM15/64 (28) ×6
K21	H4938L8001	Rubber ring		1	
K22	H4939L8001	Spring		1	
K23	H4940L8001	Nut		2	
K24	H4941L8001	Screw		2	SM15/64 (28) ×14
K25	H4942L8001	Nut		1	
K26	H4943L8001	Solenoid (complete)		1	
K27	H102080120	Blot		2	GB/T5781 M8×12
K28	H4945L8001	Set plate		1	
K29	H005008060	Spring washer		2	GB/T93 6
K30	H003002060	Nut		2	GB/T6170 M6
K31	H4948L8001	Link		1	
K32	H4949L8001	Blot		1	SM15/64 (28) ×13
K33	H4950L8001	Arm		1	
K34	HA300C2030	Screw		2	SM11/64 (40) ×8

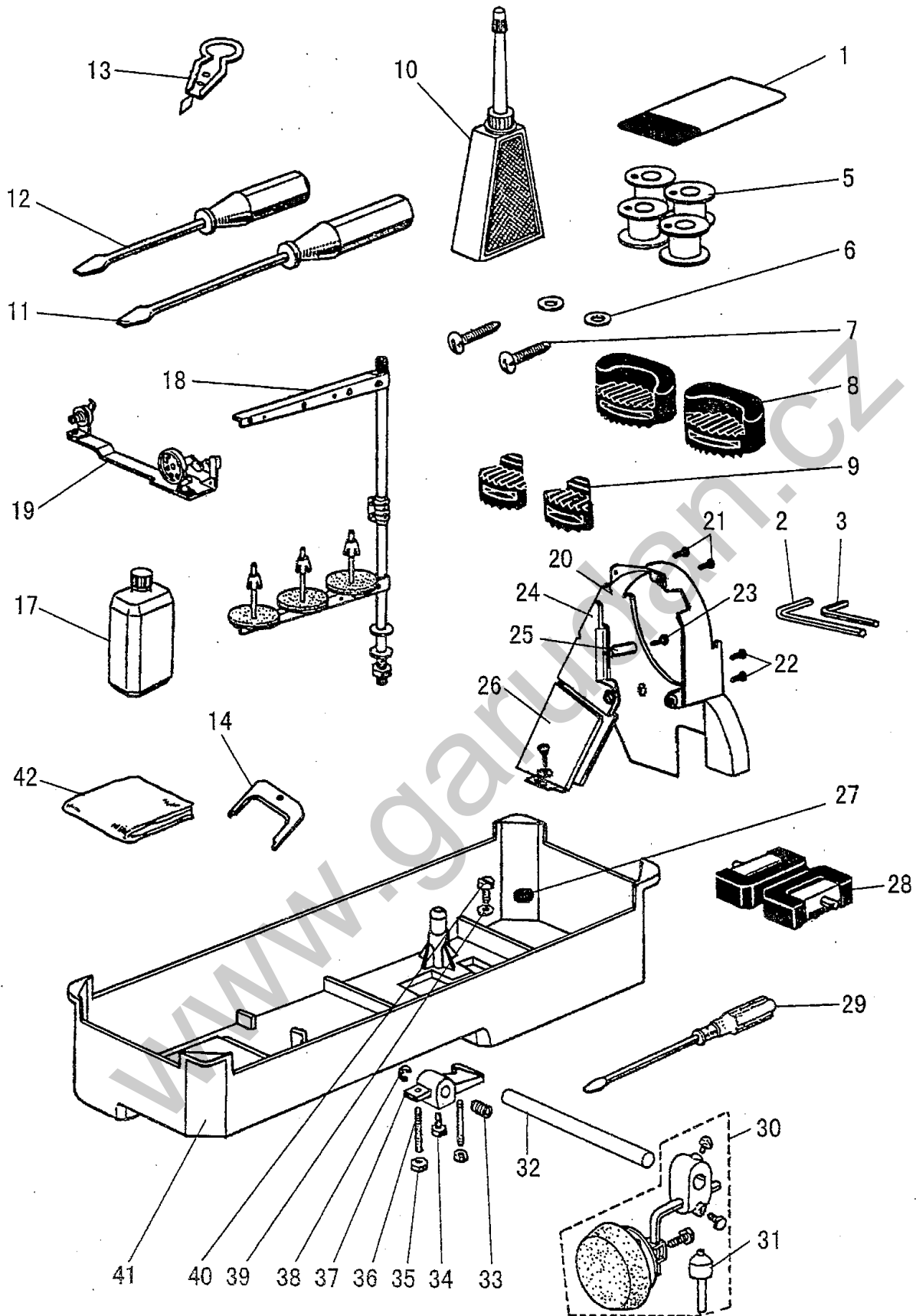


L.OIL LUBRICATION MECHANISM

Fig. No.	Part No.	Description	...xx3	...xx6	Remarks
L01	H32175B304	Felt	1	1	
L02	H4705J7101	Oil pipe complete	1	1	
L03	H3204K0011	Oil reservoir complete	1	1	
L04	H411040160	Screw	2	2	GB/T819.1 M4×16
L05	H4707J8001	Holder	1	1	
L06	H4708J8001	Oil pipe Φ 3 x 1 x 400	1	1	
L07	H4709J8001	Oil pipe Φ 5 x 1 x 360	1	1	
L08	H4711J7101	Oil reservoir complete	1	1	
L09	H4713J8001	Holder	1	1	
L10	HA7311CC06	Screw	7	7	SM9/64 (40) ×6.5
L11	HA100I2050	Spring washer	1	1	
L12	H2000M0110	Holder	1	1	
L13	H4714J8001	Holder	1	1	
L14	H4715J8001	Holder	1	1	
L15	HA106B0676	Screw	8	8	SM9/64 (40) ×4.5
L16	H3230K0751	Screw	2	2	
L17	H4716J8001	Bushing	1	1	
L18	H3215K0696	Oil pipe	1	1	
L19	H1100I2070	Pin	1	1	
L20	H1100I2090	Spring	1	1	
L21	H1100I2110	Spring holder	1	1	
L22	H3204D6510	Screw	1	1	SM1/8 (44) ×4.5
L23	H3215K0693	Screw	1	1	SM9/64 (40) ×5
L24	H3215K0692	Filter	1	1	
L25	H3215K0694	Screw	1	1	SM9/64 (40) ×7
L26	H4718J7101	Mounting plate complete	1	1	
L27	H3215K0695	Holder	1	1	
L28	H3200K0170	Holder	1	1	
L29	HA7311CC06	Screw	1	1	SM9/64 (40) ×6.5
L30	H3210K0674	Holder	1	1	
L31	H3210K0671	Oil pipe joint	1	1	
L32	HA100E2150	Screw	4	4	SM11/64 (40) ×9
L33	H4721J8001	Oil pipe Φ3×1×90	1	1	
L35	H4723J8001	Oil pipe Φ3×1×300	1	1	
L36	H2000M0110	Holder	3	3	
L37	H3211K0068	Oil reservoir complete	2	2	
L38	H3200K0180	Oil wick Φ2.5×35	3	3	
L39	H4735J8001	Oil pipe	1	1	
L40	H4724J8001	Oil pipe Φ 3 x 1 x 445	1	1	
L41	H3200K0160	Holder	3	3	
L42	H4725J7101	Oil wick	1	1	
L43	H4728J7101	Oil wick	1	1	
L44	H4731J8001	Holder	1	1	

L.OIL LUBRICATION MECHANISM

Fig. No.	Part No.	Description	...XX3	...XX6	Remarks
L45	HA300C2030	Screw	1	1	



M.ACCESSORIES

Fig. No.	Part No.	Description	...xx3	...xx6	Remarks
M01	H4740F8001	Needle DP×17-23	6	6	
M02	H3209L8001	Socket wrench		1	
M03	H3208L8001	Socket wrench	1	1	
M05	H3306I0067	Bobbin	4		
M05	H9305J8001	Washer		4	B0-B872 (A)
M06	H3200L0050	Screw	2	2	
M07	H801045200	Vibration preventing rubber	4	4	GB/T99 4.5×20
M08	H4700K0020	Vibration preventing rubber	2	2	
M09	H4700K0030	Vibration preventing rubber	2	2	
M10	HA100J2110	Oiler	1	1	
M11	HA100J2140	Screw driver (middle)	1	1	
M12	HA100J2150	Screw driver (small)	1	1	
M13	H3207L0065	Thread a needle kit	1	1	
M14	HA704S0654	Adjusting plate for speed command disk		1	
M17	H3200L0130	Oil can	1	1	
M18	H3200L0120	Cotton stand	1	1	
M19	H3300L0040	Bobbin winder	1	1	
M20	H2008O0068	Belt cover		1	
M21	HA300C2170	Screw		2	SM11/64(40)×8
M22	HA300J2280	Screw	2	2	SM11/64(28)×8
M23	HA300J2250	Screw		1	M4×8
M24	H2405K6601	Belt cover complete	1		
M24	H4953N7101	Belt cover complete		1	
M25	H003008040	Nut		1	GB/T6172.1 M4
M26	HA305J0665	Belt cover	1	1	
M27	HA100J2120	Magnet block for reservoir	1	1	
M28	HA307J0067	Hinge complete	2	2	
M29	HA300J2070	Screw driver (large)	1	1	
M30	H3214L0067	Small parts	1	1	
M31	H3214L2011	Knee lifter pin	1	1	
M32	H3213L0662	Knee lift shaft	1	1	
M33	HA104J0657	Spring	1	1	
M34	HA106J0664	Bolt	1	1	
M35	HA104J6510	Nut	2	2	
M36	HA104J0659	Screw	2	2	
M37	H3213L0664	Knee lifter crank	1	1	
M38	H007013090	E-type stop ring	1	1	GB/T896 9
M39	HA104J0653	Washer	1	1	
M40	HA104J0652	Screw	1	1	
M41	H3213L0661	Oil reservoir	1	1	
M42	HA100J2180	Vinyl cover	1	1	